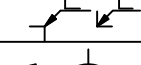


TIGHTENING TORQUE FOR SCREW [Nm] ±5%		
Thread	Screw material	
M 5	8.8	10.9
M 6	6	8
M 8	10	14
M 10	24	34
M 12	47	66
M 16	82	115
M 20	210	280
M 24	410	560

TIGHTENING TORQUE FOR SCREWED FITTING WALTERSCHEID IN STEEL [Nm]					
Thread	Fitting	GES	Fitting VS PN250	Fitting VS PN400	Fitting VS
G 1/8"	25				15
G 1/4"	40				33
G 3/8"	95				70
G 1/2"	130				90
G 3/4"	250				150
G 1"	400				220
G 1 1/4"	600	500			600
G 1 1/2"	800	500			800

Geometrical tolerance / Geometrical tolerances				Třída přesnosti / Tolerance class				Tolerance / Fit				Dovčikly / Deviations															
Jakość powrchu / Surface quality				ISO 1302				Rough die / Corners				ISO 1302				Netolerované rozměry / General tolerances ISO 2768 - H											
x				x				x				x				-								Dělkové rozměry / Linear dimensions (mm)			
x				x				x				x				x				přes / over up / to				6 10 20 30 40 50 60 70 80 90 100 120 150 200 250 300 400 500 600 800 1000			
x				x				x				x				x				±0.1 ±0.2 ±0.3 ±0.5 ±0.8							
x				x				x				x				x				Hotnost / Mass (kg)							
x				x				x				x				x				1087.69							
Základ / Výměra / Pro měř. čis. / Základ / Area / Meas. no.				1:20				Material / Material				Hmotnost / Mass (kg)															
Měr. / Scale				Podstava / Dimension																							
Verz./Rev.				Datum / Date				Jméno / Name																			
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol. / checked				Kontrol. / checked															
Kontrol. / checked				Kontrol. / checked				Kontrol																			